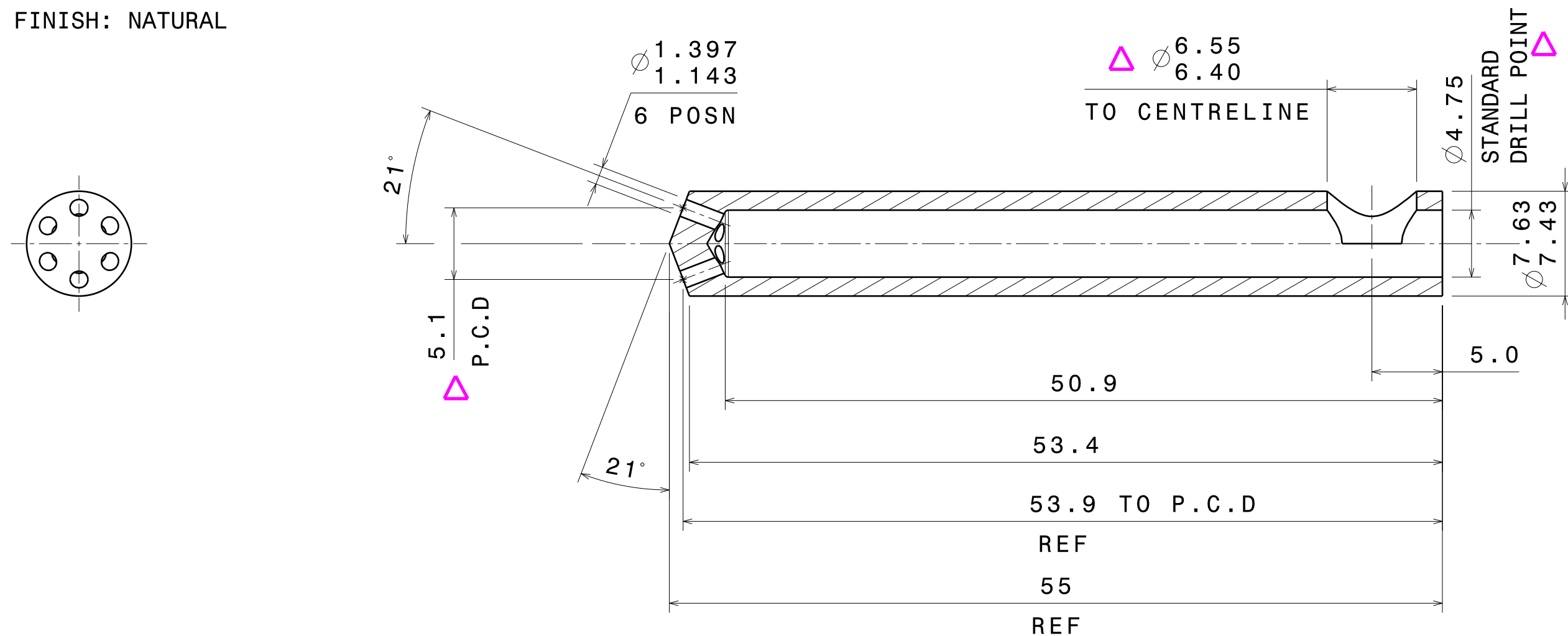


NOTES:

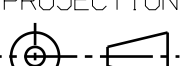

1. MATERIAL:- AL ALLOY L111-T6 OR L111-T6511
2. ALL CORNERS TO HAVE 0.127 TO 0.381 RADIUS OR CHAMFER UNLESS NOTED.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. FINISH: NATURAL

DRG NO		SH	ISS			1
QB22059		A or A	P2Y	2		
ZONE	ISS	DESCRIPTION			DATE	APPROVALS
C3, C2, B2, B5	P2Y	ADDED NOTE "STANDARD DRILL POINT" LOC C2, ADDED NOTE "TO CENTRELINE" LOC C3, CHANGED "HOLE CIRCLE" TO "P.C.D" LOC B5, CHANGED "HOLE CIRCLE" TO "P.C.D" LOC B2, ECR R40903 INCORPORATED			23 OCT 2014	MODIFIED: B MITCHEM
		CHANGE CODE: PE			24 OCT 2014	DRG CHCK: T CLARK
						PROJ ENG:
						MFG ENGR:
						TECH APRL:
						DSGN APRL:
					24 OCT 2014	DSGN APRL: E C BULA



SECTION THRO' ϕ

PART MARK TO QD5016 \otimes B 1 & 4

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	TOLERANCES ARE:				DRAWN BY	C DESCARGUES	14 OCT 2014		TITLE NOZZLE										
			DRG CHCK	T CLARK		22 OCT 2014													
			PROJ ENG																
			MFG ENGR																
	DECIMALS		ANGLES	APPLICATION		TECH APRL				SIZE A3.		CAGE CODE U0088		DRG NO QB22059		ISS P2Y			
	X.	± 0.5	± 0.5 DEG	NEXT ASSY QB22061		DSGN APRL													
	.X	± 0.25		USED ON QB05043		DSGN APRL		E C BULA										22 OCT 2014	
	.XX	± 0.125				CONTRACT NO												SCALE	
	.XXX		± -																
SURFACE FINISH		3.2/																	
DO NOT SCALE DRAWING																			